

**Instruction manual
for Installation
and
Operation of a
Heating Boiler CLW

ASME IV**

Type	:	
Boiler serial number	:	
Name of owner	:	
Date of issue	:	
Handed to	:	
To be forwarded to	:	

Instruction manual for installation and operation of a heating boiler CLW ASME IV (CLW Engels – ASME keur 2012.doc) Uitg.2 3-2012

GENERAL

The CLW ASME H-stamped boiler, of the three pass wetback type with direct passage, you have just received has been designed and manufactured with the greatest possible care in our factory in order to meet the demands which will be made of it.

To ensure that it functions properly during a long life, it is important that it be installed, started and operated with equal care. That is why this booklet has been provided. You should read it carefully and follow the instructions. To ensure this manual has reached you, we kindly ask you to complete the inserted reply-page and return it to us.

WARRANTY

The equipment carries a 1 year warranty. This period commences after the boiler has been installed and made operational, but no later than 3 months after delivery has taken place.

If any problem should occur it must be reported to us immediately

Problems which arise due to careless or negligent installation or failure to follow instructions contained in this manual, are not covered by the terms in this warranty.

Furthermore, the warranty terms and conditions are as described in the METAALUNIE Conditions.

WARNING

During operation no covers nor flanges should be disconnected or removed. Also be ware that certain non-insulated parts or surfaces can, if touched, harm you with serious bullet wounds.

Boiler needs to be grounded sufficiently to prevent discharging of static electricity.

FUEL

The boiler is, dependably on the type of burner installed, suitable for the combustion of natural gas, LPG, butane, light or heavy oil. See burner-instructionmanual for further information.

INSTRUCTIONS FOR INSTALLATION

For technical specifications refer to table on page 9

GENERAL

A-side from that contained in this manual, there are also national codes and standards to be adhered to regarding installing boilers. Furthermore, you have to ensure that you are aware of the regulations, which apply to Nuisance Conditions as well as the regulations issued by your utility companies. The installation has to be performed by a skilled fitter and has to comply to (inter-)national and regional standards. The boiler has an electric protection grade of IP 20

POSITIONING

The boiler is not suited to be placed in the open air or in areas with an earthquake risk. You must ensure that a floor is used with proper foundation suitable of sustaining the total weight of the boiler filled with water.

The floor must be level and smooth so that the boiler runners are flat against the floor for their entire length and that the boiler is perfectly horizontal.

The boiler must be easy to access for inspections and carrying out controls bearing in mind that the boiler must be left free for access to the fire tubes for cleaning purposes.

SAFETY RELIEVE VALVES

Each boiler must be equipped with suitable safety relieve valves which comply with the applicable national codes or standards. The safety relieve valves have to be mounted directly to the boiler without an intermediate closing fixture and must be adjusted at a pressure which is in compliance with the national codes and standards. This pressure shall not exceed the maximum allowable working pressure as mentioned on the nameplate.

Refer to annex 3 for connection dimensions.

FIXTURES AND FITTINGS

All connections to the boiler need to be fitted in such a manner that there will be no undue strain transmitted to the boiler.

Without prior consent of the manufacturer, no alternations to the boiler connections may be carried out, neither may piping or nozzles are added to the boiler.

THERMOSTATS

The installation must be provided with a regulator to ensure that the water temperature in the boiler never falls below 70° Centigrade. For the automatic on-and of switching of the burner and for any automatic temperature control the boiler must be provided with thermostats. These thermostats must be connected directly to the boiler shell using the fitted couplings.

The maximum-thermostat must be connected locking off so the burner will be blocked at receiving the maximum temperature signal. This maximum-thermostat shall be adjusted not higher then 120° C.

The on / off thermostats shall be adjusted in such a manner that the burner will be switched of **before** the maximum-thermostat does block off the burner. The temperature control thermostat should be adjusted at 90° C maximum.

SHUNT INSTALLATION

It is of importance that the temperature of the water in the boiler is the same throughout the boiler body. To accomplish this, the boiler must be provided with a circulating (shunt) pump, with a capacity equal to a minimum per hour of 3 times the boiler volume. For this purpose there is a outlet connection provided at the lower part of the rear head of the boiler. From there, the boiler water shall be pumped back into the boiler through the inlet connection placed in the upper part of the rear head of the boiler.

No auxiliary (heating) systems are to be connected to this shunt installation.

Refer to annex 1 for minimum pump capacity's and a recommended layout.

WATER LEVEL SAFETY MEASURES

The boiler installation must be provided with a means of ensuring that it is impossible to operate the boiler when it is not completely filled with water. This low water control must be connected locking off so the burner will be blocked at receiving the signal of low water.

Using a low-water electrode the length into the boiler shell is maximum 50 mm.

PROTECTION AGAINST OVERPRESSURE or VACUUM

Besides of a proper amount of safety relief valves the boiler must be connected directly to an expansion vessel. To prevent a vacuum in case boiler cooling down when started with closed valves and the overpressure is relieved trough the safety relieve valves.

CONDENSE COLLECTOR (if applicable)

To ensure a proper function of the condense collector the supplied rubber hose is to be fitted in such a way that the end of it reaches to 100 mm under the drain connection.

COMMENCING OPERATIONS

Commencing operations and carrying out activities may only take place after you have ensured that no materials or tools have been left in the boiler by mistake. Check to make sure that the boiler is properly filled with water.

Before starting the boiler, make sure the front door has been properly closed and that the hand wheel has been gradually and firmly secured with the special key, so that the sealing cord fits tightly into the notch preventing leakage's at a later stage. The explosion lock on the rear of the boiler must be checked as follows: a wooden mallet or block must be used to gently tap the lid into place to ensure the sealing cord fits snugly into the notch. The nuts must be firmly screwed into place to the point where resistance can be felt, but sufficient space must be available for the springs so that should an explosion inside the furnace take place, the lid may be pushed back.

Finally, the soot hatch in the smoke box needs to be gradually mounted, When this has been done, you may start the burner. Starting the burner requires a burner specialist being present. Starting up the boiler must commence using a low flame to ensure that inadmissible strain of materials is avoided and to prevent cracks into the heat resistant concrete. Starting up the boiler while the water temperature is below 60° Centigrade a great deal of condense appears which may give you the false impression that the boiler is leaking.

When the boiler is on temperature check all gaskets and review all bolts. Be sure the boiler is tight especially the tube/tube plate connections. In case of leakage immediately to be fix by rolling. Open valves slowly to prevent water hammer. The viewing glass in the explosion lock is solely to check the flame while making adjustments to the burner. To prevent dirt and forming burn deposits it is necessary that the hatch be kept closed in normal operation.

The maximum capacity of the burner must be adjusted in such a manner that the maximum boiler capacity marked in the boiler identification plate is not exceeded.

DRAIN PIPES

The drain cocks has to be connected in such a manner that the drain water, which can be very hot, does not do any harm to men, nature or the environment. The drainage channel and/or drain must therefore be able to withstand high temperatures.

OPERATION AND MAINTENANCE INSTRUCTION

BOILER WATER QUALITY

The boiler water must adhere to the specifications described in annex 2. The water may need to be processed prior to being added to the installation. To this you may need to seek professional advice.

CHECKS TO BE CARRIED OUT

During the boiler's use, the quality of water supplied to the installation must be checked. Excessive amounts of water being added to the system means leaking has occurred. You should track down the leakage and repair it without delay in order to prevent corrosion caused by dissolved oxygen. Leakages of flue gas also must be dealt with immediately.

The flue gas temperature may not be more than approx. 100° C above the water temperature and needs to be regularly checked. If this temperature increases it can be an indication that the fire tubes become filthy and need to be cleaned. Filthy fire tubes can affect the efficiency of the boiler.

Depending on the circumstances, but no less than twice a year, the boiler ought to be checked for the following:

In case of entering the boiler, water sided as well as flue gas sided, proper care should be taken of sufficient ventilation.

- tightness of the sealing in boiler door, explosion lid, soot hatch and viewing glass;
- tightness of the fire tube / tube sheet fixation;
- pollution and corrosion of fire tubes and other flue gas sided surfaces;
- condition of the heat resistant concrete around the blast tube of the burner;
- the operation of the shunt system;
- proper operation of the safety valve(s);

The boiler needs to be inspected annually for the following: Make sure no vacuum can occur while draining the boiler.

- water sided dirt e.g. muck and scaling (max. thickness 0.25 mm), especially between the fire tubes near the tube sheet of the fire box;
- water sided corrosion;
- out of roundness of furnace max. 1 % of the diameter.

Should any divergences be found, a specialist has to be consulted. After cleaning, the boiler can be closed making sure to use new gaskets.

COMBUSTION AIR

Sucking up of air polluted with gases, chemical particles of herbicides or other chemicals, by the burner ventilator, can give serious and unstoppable corrosion in the boiler. Make sure your boiler is not exposed to such chemicals.

OPERATION AND MAINTENANCE OF AUXILIARY EQUIPMENT

For operating and maintaining the burner and other equipment refer to the applicable instructions issued by the suppliers of that equipment.

PROTECTION AGAINST CLIMATIC INFLUENCES

During the annual inspection it is to be checked whether the boiler is still properly protected against climatic influences. If for e.g. the roof over the boiler is leaking, water can penetrate between the insulation and the boiler shell which can create external corrosion during season standstill.

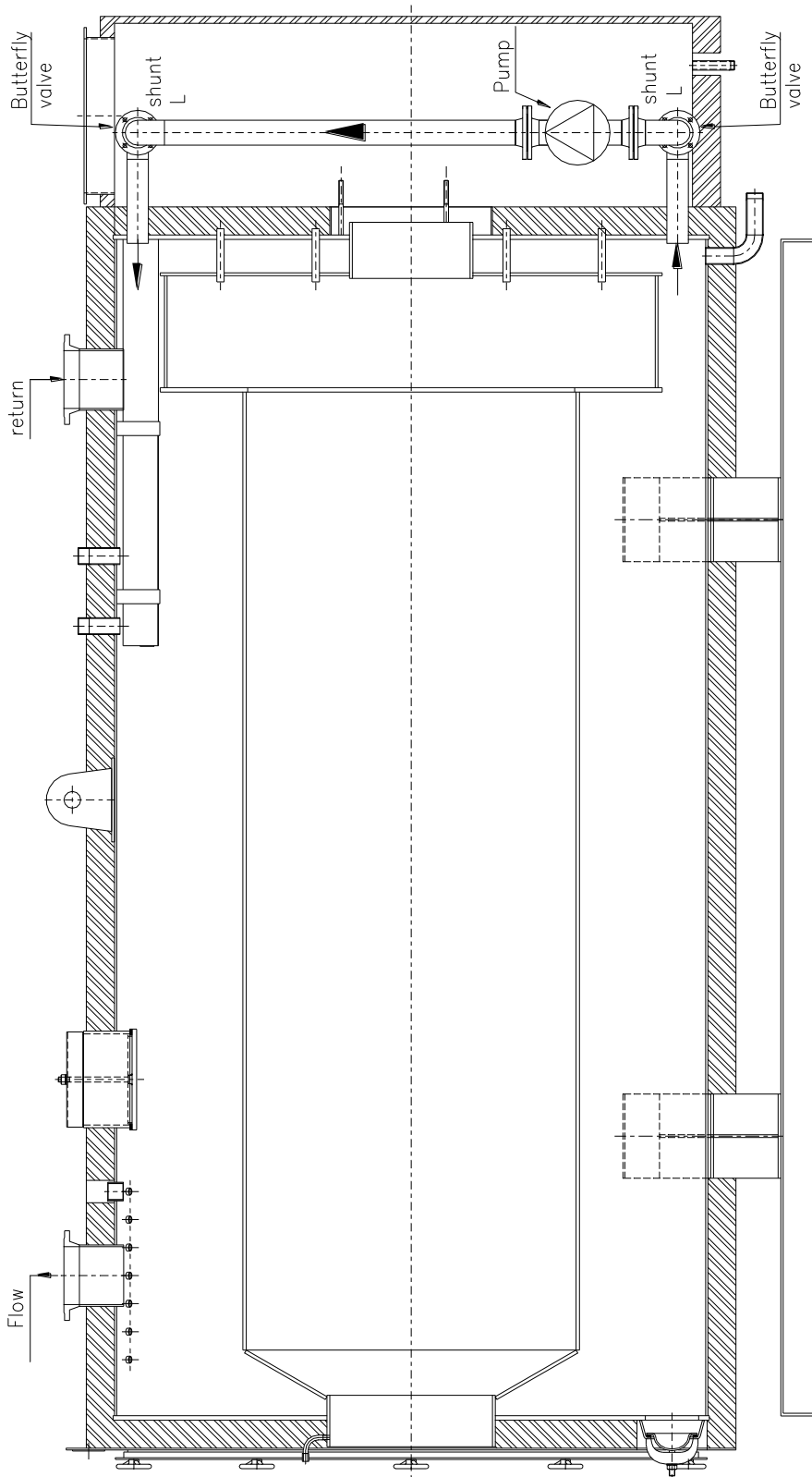
Table technical specifications					10 daPa = 100 Pa = 10 mmwc					
Efficiency to upper value 86%	nominal max. load l.v. kW	nominal capacity (90/70°C) kW	nominal load incl. economiser at incoming temperature 25°C kW	furnace pressure / resistance daPa	furnace diameter mm	furnace length mm	combustion chamber volumem ³	watersided resistance daPa	stand still lose boiler (0,1 %) kW	non-insulated economiser 1% kW
Type										
CLW 40	1304	1200		60	800	3079	1,55	20	1,2	
CLW 40 + L(C)12			1320	95				20+300		1,2
CLW 50	1630	1500		55	880	3060	1,86	20	1,5	
CLW 50 + L(C)12			1650	90				20+300		1,5
CLW 60	1957	1800		58	900	3862	2,46	20	1,8	
CLW 60 + L(C)18			1980	93				20+300		1,8
CLW 75	2609	2400		62	1000	3862	3,03	20	2,4	
CLW 75 + L(C)24			2640	97				20+290		2,4
CLW 95	3261	3000		60	1150	3888	4,04	20	3	
CLW 95 + L(C)30			3300	95				20+280		3
CLW 115	3913	3600		55	1200	3831	4,33	20	3,6	
CLW 115 + L(C)36			3960	90				20+270		3,6
CLW 130	4565	4200		68	1200	4806	5,44	20	4,2	
CLW 130 + L(C)42			4620	103				20+270		4,2
CLW 145	5217	4800		65	1250	4796	5,89	20	4,8	
CLW 145 + L(C)48			5280	100				20+280		4,8
CLW 155	5870	5400		76	1350	4781	6,84	20	5,4	
CLW 155 + L(C)60			5940	111				20+250		5,4
CLW 170	6522	6000		75	1400	4786	7,37	20	6	
CLW 170 + L(C)60			6600	110				20+250		6
CLW 185	7174	6600		80	1450	5053	8,34	20	6,6	
CLW 185 + L(C)72			7260	115				20+250		6,6
CLW 200	7826	7200		80	1500	5040	8,91	20	7,2	
CLW 200 + L(C)72			7920	115				20+250		7,2
CLW 220	9130	8400		90	1600	5194	10,44	20	8,4	
CLW 220 + L(C)84			9240	125				20+240		8,4
CLW 250	10435	9600		98	1600	5894	11,85	20	9,6	
CLW 250 + L(C)96			10560	133				20+240		9,6
CLW 275	11739	10800		98	1650	5883	12,58	20	10,8	
CLW 275 + L(C)108			11880	133				20+240		10,8
CLW 300	13043	12000		110	1650	6453	13,80	20	12	
CLW 300 + L(C)120			13200	145				20+240		12
CLW 350	15217	14000		120	1700	6446	14,63	20	14	
CLW 350 + L(C)140			15400	155				20+240		14

Efficiency to upper value 86%

nominal min. load l.v. 15% of the nominal max. load lower value

Excess of combustion air for high load = 1.2 / Excess of combustion air for low load = 1.3

BOILER TYPE CLW



ANNEX No. 1 SHUNTSYSTEM OF HEATING BOILER

Boiler type	CLW 40	CLW 50	CLW 60	CLW 75	CLW 95	CLW 115	CLW 130	CLW 145	CLW 155	CLW 170	CLW 185	CLW 200	CLW 220	CLW 250	CLW 275	CLW 300	CLW 350
Watervolume m ³	3.23	3.94	5.17	5.96	7.06	7.83	9.95	11.28	11.35	11.83	12.85	13.46	14.15	15.99	18.78	20.38	23.97
Min. pumpcapacity m ³ /h ³	9.7	11.9	15.5	17.9	21.2	23.5	29.9	33.8	34	35.5	38.5	40.4	42.5	48	56.3	61	72

Annex 2: Requirements for water in heating boilers

Warning: Bad water quality can cause damage to the boiler and heating system.

Dissolved oxygen and hardness

The quality of water supplied to heating systems is partly determined by the contents of dissolved oxygen and hardness of the water in the heating system. This is the reason why the whole system is to be checked for leakage regularly and leaking is to be dealt with immediately.

Oxygen

The excess of oxygen in the water is to be prevented. If an open expansion system is applied, then measures have to be taken that solution of oxygen in the water is prevented. Another cause of oxygen dissolving into the water is via gaskets and other permeable materials like some kinds of rubber, plastics, etc. This type of dissolving is not to prevent, therefore actions taken to prevent corrosion still can be necessary.

Starting a circulating pump with insufficient system pressure also entrains air through the pump seal or through automatic de-aerators.

Hardness

Scaling can occur when water is heated in a boiler. To predict the possibility of scaling the following formula is to be used:

$$St = tH \times (5 \times Sj + I) / Qk$$

in with:

- St: figure-indicating risk of scaling
- tH: temporary hardness in ° dH.
This figure is given by the water supplier or easy to measure yourself.
- Sj: Quantity of water added to the system per year.
- I: Volume of the whole heating system in m³.
- QK: Boiler capacity in kW.

If $St \cdot 0.25$ the risk of scaling is negligible.

If $St > 0.25$ measures should be taken to prevent scaling like using a softener.

Installation water

Inspection of the water quality, at least once a year is recommended. If this is done by an expert, he will also give an evaluation of the water quality and advise how to proceed

If chemicals have to be added, this only can be done by experts and following guidelines have to be respected:

Solids (sluds)	:	none
pH	:	8-10 (with presence of aluminium 8-9)
Hardness	:	0,1° DH
P-number	:	0.5 – 2 mval/l
M-number	:	<2*P-number
Oxygen O ₂	:	< 0.1mg/l
Conductivity	:	without additives < 1000 µSi/cm
Cl ⁻	:	< 100 mg/l
Hydrazine	:	none, because of carcinogenetic
PO ₄	:	20-50 mg/l
SO ₄	:	< 100 mg/l

Other products on advice and for the responsibility of supplier of this products.

Annex 3: Number of high lifting safety relieve valves

E.g.

Watts Ocean Series 740 1 ½" x 2" capacity at 30 PSI = 2.900 MBTU/H

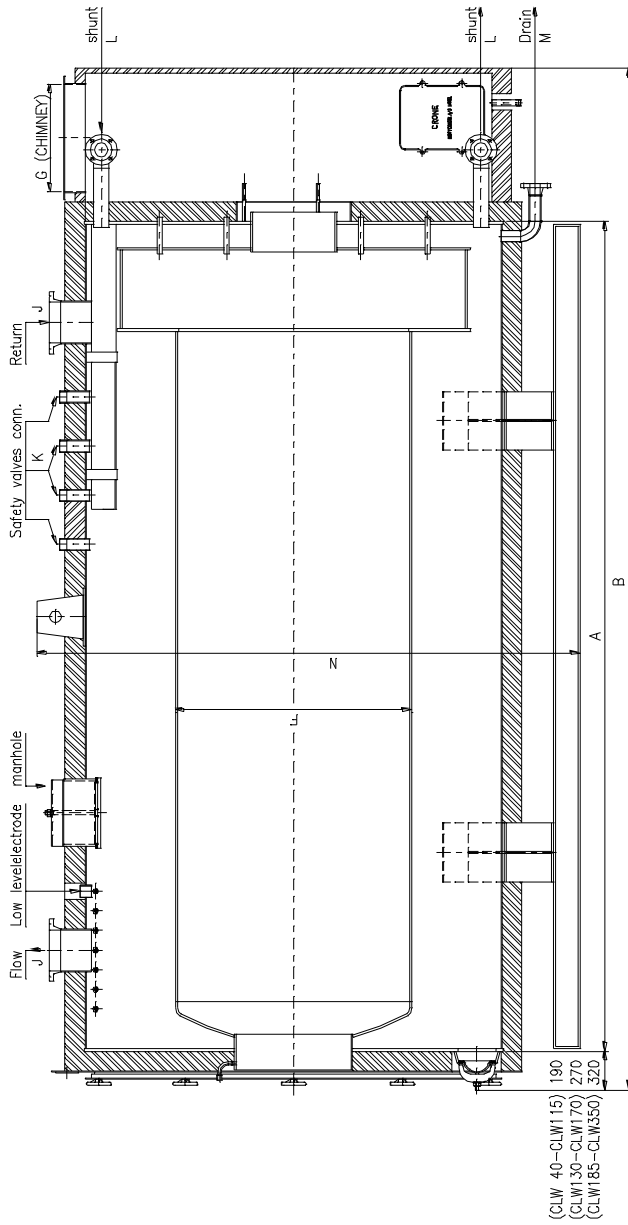
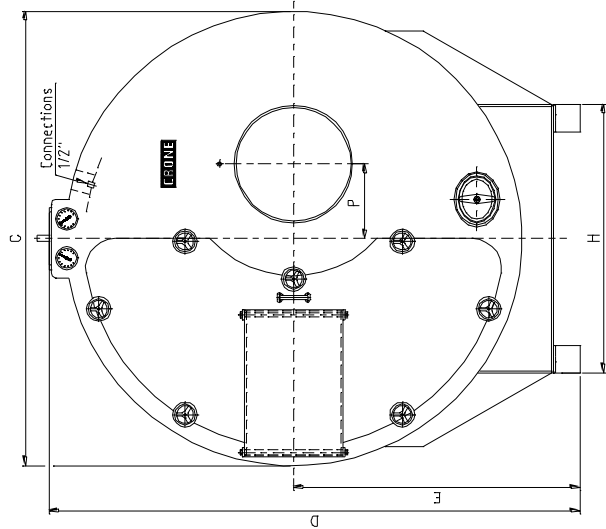
Watts Ocean Series 740 2" x 2 ½" capacity at 30 PSI = 5.250 MBTU/H

Kunkle model 537 1 ½" x 2" capacity at 30 PSI = 3.497 MBTU/H

Kunkle model 537 2" x 2 ½" capacity at 30 PSI = 6.218 MBTU/H

Boiler capacity kW/h	MBU/ h	No. and diameter safety nozzles	No. of safety relieve valves
1200	4.13	2 x 1.5"	2
1500	5.16	2 x 1.5"	2
1800	6.19	2 x 1.5"	2
2400	8.25	2 x 2"	2
3000	10.32	2 x 2"	2
3600	12.38	2 x 2"	2
4200	14.45	3 x 2"	3
4800	16.51	3 x 2"	3
5400	18.57	3 x 2"	3
6000	20.64	4 x 2"	4
6600	22.70	4 x 2"	4
7200	24.76	4 x 2"	4
8400	28.89	6 x 2"	6
9600	33.02	6 x 2"	6
10800	37.15	6 x 2"	6
12000	41.27	7 x 2"	7
14000	48.15	8 x 2"	8

BOILER TYPE CLW ASME



(CLW 40-CLW115) 190
(CLW130-CLW170) 270
(CLW185-CLW350) 320

Boiler Type	Capacity HP	Watervol. ltr	Weight kg	H.S. m2	Gassid Resist. mmmwc	Gassid Volume m3	A mm	B mm	C mm	D mm	E mm	F mm	G mm	H mm	J	K	L	M	N mm	P mm
CLW 40	96-120	3225	3.750	40	35-60	2,2	3425	4195	1650	2030	1125	800	300	1000	5"	2x2"	2"	2"	2093	265
CLW 50	120-150	3940	4.350	50	35-55	2,6	4230	4195	1800	2180	1200	880	350	1000	6"	2x2"	2"	2"	2243	285
CLW 60	150-180	5150	5.370	60	40-58	3,5	4230	4950	1850	2223	1218	900	400	1100	6"	2x2"	2.5"	2"	2286	310
CLW 75	180-240	5960	6.250	75	35-62	4,4	4230	5000	2000	2373	1293	1000	450	1100	6"	2x2"	2.5"	2"	2436	335
CLW 95	240-300	7060	8.025	95	38-60	5,6	4230	5050	2200	2573	1393	1150	500	1250	8"	2x2"	2.5"	2"	2636	360
CLW115	300-360	7830	8.880	115	38-55	6,4	4230	5100	2316	2689	1451	1200	550	1250	8"	2x2"	2.5"	2"	2752	380
CLW130	360-420	9950	10.350	130	50-68	7,9	5205	6205	2336	2728	1480	1200	600	1250	8"	3x2"	3"	2"	2791	380
CLW145	420-480	11275	11.160	145	50-65	8,6	5205	6255	2456	2848	1540	1250	650	1500	8"	3x2"	3"	2"	2911	400
CLW155	480-540	11350	11.800	155	60-76	9,8	5205	6305	2526	2918	1575	1350	700	1500	10"	3x2"	3"	2"	2981	400
CLW170	540-600	11830	12.700	170	60-75	10,6	5205	6305	2600	2992	1612	1400	700	1500	10"	4x2"	3"	2"	3055	400
CLW185	600-660	12850	13.530	185	65-80	12,0	5480	6630	2660	3052	1642	1450	700	1500	10"	4x2"	4"	2"	3115	400
CLW200	660-720	13460	14.230	200	68-80	12,8	5480	6680	2730	3122	1677	1500	750	1700	10"	4x2"	4"	2"	3185	400
CLW220	720-840	15360	16.480	220	65-90	15,5	5890	7140	2840	3251	1751	1600	800	1700	10"	5x2"	4"	2.5"	3314	470
CLW250	840-960	15990	17.540	250	75-98	17,1	6330	7630	2840	3251	1751	1600	850	1700	10"	6x2"	4"	2.5"	3314	470
CLW275	960-1080	18775	19.465	275	75-98	18,4	6330	7680	3000	3411	1831	1650	900	1900	12"	6x2"	5"	2.5"	3474	500
CLW300	1080-1200	20375	20.975	300	90-110	20,2	6900	8350	3000	3411	1831	1650	1000	1900	12"	7x2"	5"	2.5"	3474	500
CLW350	1200-1400	23970	23.350	350	100-120	22,3	6900	8350	3190	3601	1926	1700	1000	2100	12"	8x2"	5"	2.5"	3664	-

-Flange connections are 150 LBS according ANSI B 16.5

-Safety valves connections 2" NPT male

-All boilers are provided with a 3/4" lowlevel electrode conn.

-from type CLW130 the boilers are provided with 2 lifting lugs.

F&H Crone B.V., Ketel- en Apparatenfabriek

Grote Esch 400 Moordrecht
2841 MJ The Netherlands

Tel. +31(0)182 614482
fax +31(0)182 633257

e-mail : info@fchrone.nl
website : www.fchrone.nl

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