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Instruction manual for installation and operation F&H CRONE CLW Heating boiler

CE PIN 0063BL3570

Туре		CLW
Boiler serialnummer	:	
User	:	
Date of issue	:	
Handed to	:	

Revision 2020- issue 0



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GENERAL

The CLW boiler, of the three pass wetback type with direct passage, you have just received has been designed and manufactured with the greatest possible care in our factory in order to meet the requirements.

To ensure that it functions properly during a long life, it is important that it be installed, started and operated with equal care. That is why this booklet has been provided. You should read it carefully and follow the instructions.

Guarantee

The delivered boiler is covered with a guarantee period as described in the General Terms and Conditions of Delivery for the Metal and Electrical Engineering Industry, issued by the association for the Metal and Electrical Engineering Industry FME, which we will send to you free of charge upon request. The period starts after the commissioning of the boiler, but no later than 3 months after delivery.

Any defects must be reported to us immediately. Problems that arise due to non-application or careless application of the instructions in this book are not covered by the warranty

Warning

No lids or flanges may be detached or removed during operation. It is also pointed out that certain non-insulated parts can cause severe burns if touched. The boiler must also be earthed to prevent discharge of static electricity.

Fuel

Depending on the burner installed, the boiler is suitable for burning natural gas, LPG or butane. For further details, see the burner instructions.

INSTRUCTIONS FOR INSTALLATION

General

In addition to what is stated in this book, there are rules set by the national government that a boiler installation must comply with. Furthermore, one must be aware of the locally applicable rules, such as, for example, the Environmental License and the Energy Company's rules.

The installation must be carried out by a skilled installer and must comply with the applicable (inter) national and regional standards.

The boiler has a degree of protection of IP 20 and all equipment connected to it must be CE marked.

Positioning

The boiler is not suitable for outdoor installation and for areas with an earthquake risk.

It must be ensured that a floor is present that is sufficiently heavy to support the total weight of the boiler filled with water.

The floor must be perfectly level and flat so that the boiler members rest on the floor over their full length and give the boiler a purely horizontal arrangement.

The boiler must be easily accessible for inspection and inspection work, whereby there must be sufficient space in front of the boiler door for cleaning and possibly replacing the boiler pipes.



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Safety Relief Valves

It is necessary that there are sufficient safety valves within the main valves, preferably directly on the boiler, with a minimum capacity determined in accordance with locally applicable standards, but not smaller than in accordance with Appendix 5, adjusted to the maximum operating pressure. These must be mounted directly on the boiler body, ie without an intermediate valve. Unclosable pipes must also be laid from the safety valves in such a way that any hot water and / or steam blown off cannot cause damage or injury to people, animals or the environment. The function of the safety valves must be checked before the boiler is put into operation. Use a good pressure gauge for this.

Connections to the boiler

The pipes to be connected to the boiler must be laid in such a way that, due to expansion or otherwise, no forces are exerted on the boiler connections.

No changes to the boiler connections or connections may be made without the manufacturer's permission.

Insulation

The boiler is equipped with insulation with cladding as standard. This consists of 100 mm mineral non-combustible insulation wool, which comprises the entire boiler body, as well as the smoke tray. The insulation wool is applied in 2 layers of 50 mm. The method of insulation is carried out without heat bridges. If the insulation is not included in our delivery on special request, the insulation requirements stated here must be used, such that the surface temperature will be as low as possible, but maximum 80 ° C.

Thermostats

he installation must be equipped with such a control that the temperature of the boiler water cannot fall below 70 $^{\circ}$ C. For the automatic switching on and off of the burner and possibly for the temperature control, the boiler must be equipped with thermostats. These are mounted directly on the boiler body using the existing welding socks. The maximum thermostat must be locked in such a way that the burner is locked with the signal obtained. This maximum thermostat must be set to a maximum of 95 $^{\circ}$ C. The on / off thermostat is set so that the burner stops **before** the maximum thermostat starts. The control thermostat must be set to a maximum of 90 $^{\circ}$ C.

Appendix 4 lists the CE-approved security devices to be used from which a choice must be made.

Shuntinstallation

It is important for the boiler that the temperature of the water throughout the entire boiler is as similar as possible. To achieve this, the boiler must be equipped with a shunt (round pump) installation with a capacity such that at least an amount of water equal to 3 x the boiler capacity is pumped around per hour. The boiler water is drawn out of the boiler by means of the shunt pump and brought into the internal distribution tank at the top of the boiler via the connection fitted to the boiler. See Appendix 2 for clarification and required pump capacity.

Low water level safety control

The boiler must be equipped with a device that makes it impossible for the burner to operate while the boiler is not completely filled with water. This low water protection must be locked in such a way that the burner locks on the signal obtained.

Appendix 4 specifies the type of CE-approved low-water protection that must be applied.

Protection against over/under pressure

In addition to sufficient overpressure safety devices, the boiler must be directly connected to an expansion



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vessel. In the event that the boiler is fired with closed shut-off valves and the resulting unacceptable overpressure has been discharged through the safety valves, an underpressure could possibly occur upon cooling, which is prevented in this way. For connection details, see Appendix 6 and 6A.

Fluegas exhaust

The flue gas discharge channel on the boiler must be executed and installed according to national and regional requirements.

The maximum permitted weight load as a result of the flue gas discharge on the boiler's flue gas box is 500 kg.

The flue gas discharge must be properly shored to prevent wind influences. Diameter of the flue gas channels are shown in the overview of Annexes 6 and 6A.

Condensbin (if applicable)

To ensure that the condensate discharge functions properly, the condensate drain pipe supplied must end up at least 50 mm below the outlet in the condensbin. See the instruction manual of the condenser for info.

COMMENCING INSTRUCTION

At the first commissioning and / or after carrying out work on the boiler, it must be checked whether there are no materials or tools in the boiler that have been accidentally left behind by engineers. It is also necessary to check whether the boiler is sufficiently filled with water.

Before starting the burner, the boiler door must be closed properly and the handwheels with the appropriate key must be tightened gradually, so that the sealing cord can form in the rebate and no leaks occur afterwards.

You must check the explosion cover on the rear of the boiler as follows:

Tap the lid all around with a mallet or block so that the sealing cord can form in the rebate. Tighten the nuts to such an extent that a considerable spring tension is created and there is still sufficient space between the windings of the springs, so that the cover can be pressed back in the event of an explosion.

Finally, the inspection hatch in the smoke tray, this should also be tightened gradually. Then one is ready to start the burner.

NOTE: When starting the burner it is necessary that a burner expert is present.

The boiler must be fired at a low flame setting to prevent unacceptable material stresses and cracks in the brickwork. During this firing, as long as the boiler temperature is below 60 ° C, a lot of condensation is created which can sometimes give the impression that the boiler is leaking. If the boiler is at the right temperature, all gaskets must be checked and possibly checked. It must also be ensured that the flame pipe / pipe plate connections are tight. Have any leakage remedied immediately by rolling.

The sight glass on the explosion cover is only for checking and adjusting the flame and must therefore be closed during normal operation.

The maximum capacity of the burner must be set in such a way that the maximum boiler capacity indicated on the stamp plate is not exceeded.

Drain

A pipe system must be installed from the drain valve of the boiler in such a way that the hot drain water does not endanger humans, animals or the environment. It must be ensured that the waste water pipe or hose and sink can also withstand high temperatures.



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OPERATION AND MAINTENANCE INSTRUCTION

Boiler water quality

The boiler water must meet the requirements stated in Appendix 3. The water may need to be processed before it is added to the installation. An expert must be advised for this purpose.

Mandatory checks

During the use of the boiler, the amount of water that may be required to top up the installation must be checked. In the event of excessive topping up, there is a leak and this must be detected immediately and remedied, this to prevent oxygen corrosion, among other things. Flue gas-side leaks occurring during use must also be rectified immediately.

The flue gas temperature must not exceed 100 ° C above the boiler water temperature and must be measured regularly. When it rises, the boiler pipes must be cleaned.

Regularly check the operation of the condens bin (if present) and the presence of sediment in it.

Depending on the conditions of use, but at least twice a year, the boiler must be checked for the following: **Ensure adequate ventilation when entering the boiler, on both water and flue gas sides**.

- condition of gaskets and boiler door (s), explosion cover, inspection hatch and sightglass;
- condition of boiler pipe / pipe plate connections;
- contamination and corrosion of the boiler pipes and other flue gas-side surfaces;
- condition of the burner brickwork;
- the operation of the shunt system;
- operation of the safety valve (s) or relief valve (s).

The boiler must be inspected annually on:

- water-side contamination such as sludge and scaling max. Thickness 0.25 mm, especially between the boilerpipes at the location of the pipe plate firebox, ensure good aeration when draining the boiler;
- Water-side corrosion;
- out of roundness of the furnace max. 1% of the diameter.

In the case of deviations, an expert must be consulted. After cleaning, the boiler can be used again closed, using new gaskets.

Burnerfan

The intake by the burner fan of air, contaminated with mists, components of plant protection products or other chemicals, can cause serious and unstoppable corrosion in the boiler and must therefore be excluded at all times.

Operation and maintenance burner and boiler controls

For the operation and maintenance of the burner and other equipment, explicit reference is made to instructions from the relevant suppliers.

Protection of the boiler against the weather.

During the annual inspection, care must also be taken that the boiler is still well protected against the weather. For example, leakage from the roof above the boiler through which water can come between the insulation of the boiler and thus cause external corrosion during standstill.



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APPENDIX 1: DATASHEET CLW

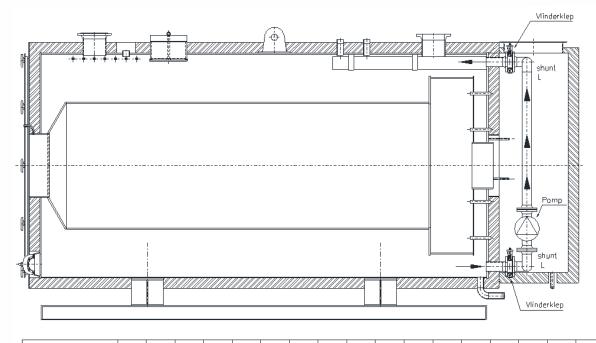
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CLW 170 + L(C)60 6600 110 1000+600 6 CLW 185 7174 6600 80 1450 5053 8,34 1000 6,6 CLW 185 + L(C)72 7260 115 1000+600 6,6 CLW 200 7826 7200 80 1500 5040 8,91 1000+600 7,2 CLW 200 + L(C)72 7920 115 1000+600 7,2 7,2 CLW 220 9130 8400 90 1600 5194 10,44 1000 8,4 CLW 220 + L(C)84 9240 125 1000+670 8,4 CLW 250 10435 9600 98 1600 5894 11,85 1000 9,6 CLW 250 + L(C)96 10560 133 1000+700 9,6 CLW 275 11739 10800 98 1650 5883 12,58 1000 10,8 CLW 300S 13043 12000 120 1700 6453 14,65 1000 12	CLW 155 + L(C)60				5940	111				1000+600		5,4
CLW 185 7174 6600 80 1450 5053 8,34 1000 6,6 CLW 185 + L(C)72 7260 115 1000+600 6,6 CLW 200 7826 7200 80 1500 5040 8,91 1000 7,2 CLW 200 + L(C)72 7920 115 1000+600 7,2 CLW 220 9130 8400 90 1600 5194 10,44 1000 8,4 CLW 220 + L(C)84 9240 125 1000+670 8,4 CLW 250 10435 9600 98 1600 5894 11,85 1000 9,6 CLW 250 + L(C)96 10560 133 1000+700 9,6 CLW 275 11739 10800 98 1650 5883 12,58 1000 10,8 CLW 300S 13043 12000 120 1700 6453 14,65 1000 12 CLW 350S + L(C)120 13200 155 1000+800 12	CLW 170	6522	6000			75	1400	4786	7,37	1000	6	
CLW 185 + L(C)72 7260 115 1000+600 6,6 CLW 200 7826 7200 80 1500 5040 8,91 1000 7,2 CLW 200 + L(C)72 7920 115 1000+600 7,2 CLW 220 9130 8400 90 1600 5194 10,44 1000 8,4 CLW 220 + L(C)84 9240 125 1000+670 8,4 CLW 250 10435 9600 98 1600 5894 11,85 1000 9,6 CLW 250 + L(C)96 10560 133 1000+700 9,6 CLW 275 11739 10800 98 1650 5883 12,58 1000 10,8 CLW 300S 13043 12000 120 1700 6453 14,65 1000 12 CLW 350S 15217 14000 150 1800 6425 16,35 1000+900 14 CLW 350S + L(C)140 15400 155 1000+900 14 <	CLW 170 + L(C)60				6600	110				1000+600		6
CLW 200 7826 7200 80 1500 5040 8,91 1000 7,2 CLW 200 + L(C)72 7920 115 1000+600 7,2 CLW 220 9130 8400 90 1600 5194 10,44 1000 8,4 CLW 220 + L(C)84 9240 125 1000+670 8,4 CLW 250 10435 9600 98 1600 5894 11,85 1000 9,6 CLW 250 + L(C)96 10560 133 1000+700 9,6 CLW 275 11739 10800 98 1650 5883 12,58 1000 10,8 CLW 300S 13043 12000 120 1700 6453 14,65 1000 12 CLW 350S 15217 14000 120 1800 6425 16,35 1000 14 CLW 350S + L(C)140 15400 155 1000+900 14 Efficiency to higher heating value 86% / lower heating value 95% (1.11) 1000+900 14 <td>CLW 185</td> <td>7174</td> <td>6600</td> <td></td> <td></td> <td>80</td> <td>1450</td> <td>5053</td> <td>8,34</td> <td>1000</td> <td>6,6</td> <td></td>	CLW 185	7174	6600			80	1450	5053	8,34	1000	6,6	
CLW 200 + L(C)72 7920 115 1000+600 7,2 CLW 220 9130 8400 90 1600 5194 10,44 1000 8,4 8,4 CLW 220 + L(C)84 9240 125 1000+670 8,4 8,4 CLW 250 10435 9600 98 1600 5894 11,85 1000 9,6 1000+700 9,6 9,6 CLW 250 + L(C)96 10560 133 1000+700 9,6 1000+700 10,8 9,6 1000+700 10,8 1000+700 10,8 CLW 275 + L(C)108 11739 10800 9,8 1650 5883 12,58 1000 10,8 1000+700 10,8 10,8 1000+700 10,8 10,8 CLW 300S 13043 12000 120 120 1700 6453 14,65 1000 12 1000+800 12 12 1000+800 12 12 CLW 350S 15217 14000 155 1000 155 1000+900 14 15400 155 1000+900 14 14 2 CLW 350S + L(C)140 15% of the nominal max. load lower value 1000 1000 1000 1000 1000 14 15400 155 1000 1000 1000 1000 1000 14 Excess of combustion air for high load 1000 1000 1000 1000 1000 1000 1000 10	CLW 185 + L(C)72				7260	115				1000+600		6,6
CLW 220 9130 8400 90 1600 5194 10,44 1000 8,4 CLW 220 + L(C)84 9240 125 1000+670 8,4 CLW 250 10435 9600 98 1600 5894 11,85 1000 9,6 CLW 250 + L(C)96 10560 133 1000+700 9,6 CLW 275 11739 10800 98 1650 5883 12,58 1000 10,8 CLW 275 + L(C)108 11880 1333 1000+700 10,8 CLW 300S 13043 12000 120 1700 6453 14,65 1000 12 CLW 300S + L(C)120 13200 155 1000+800 12 12 1000+800 12 CLW 350S + L(C)140 15400 155 1000+900 14 14 15400 155 1000+900 14 Efficiency to higher heating value 86% / lower heating value 95% (1.11) 1000+900 14 15400 15400 15400 15400 15400	CLW 200	7826	7200			80	1500	5040	8,91	1000	7,2	
CLW 220 + L(C)84 9240 125 1000+670 8,4 CLW 250 10435 9600 98 1600 5894 11,85 1000 9,6 CLW 250 + L(C)96 10560 133 1000+700 9,6 CLW 275 11739 10800 98 1650 5883 12,58 1000 10,8 CLW 275 + L(C)108 11880 133 1000+700 10,8 CLW 300S 13043 12000 120 1700 6453 14,65 1000 12 CLW 300S + L(C)120 13200 155 1000+800 12 12 CLW 350S 15217 14000 120 1800 6425 16,35 1000 14 CLW 350S + L(C)140 15400 155 1000+900 14 Efficiency to higher heating value 86% / lower heating value 95% (1.11) 1000+900 14 Efficiency to higher heating value 86% / lower heating value 95% (1.11) 1000+900 14 Excess of combustion air for high load = 1.2	CLW 200 + L(C)72				7920	115						7,2
CLW 250 10435 9600 98 1600 5894 11,85 1000 9,6 CLW 250 + L(C)96 10560 133 1000+700 9,6 CLW 275 11739 10800 98 1650 5883 12,58 1000 10,8 CLW 275 + L(C)108 11880 133 1000+700 10,8 CLW 300S 13043 12000 120 1700 6453 14,65 1000 12 CLW 300S + L(C)120 13200 155 1000+800 12 CLW 350S 15217 14000 120 1800 6425 16,35 1000 14 CLW 350S + L(C)140 15400 155 1000+900 14 Efficiency to higher heating value 86% / lower heating value 95% (1.11) 1000+900 14 Excess of combustion air for high load = 1.2	CLW 220	9130	8400				1600	5194	10,44		8,4	
CLW 250 + L(C)96 10560 133 1000+700 9,6 CLW 275 11739 10800 98 1650 5883 12,58 1000 10,8 CLW 275 + L(C)108 11880 133 1000+700 10,8 CLW 300S 13043 12000 120 1700 6453 14,65 1000 12 CLW 300S + L(C)120 13200 155 1000+800 12 12 CLW 350S 15217 14000 120 1800 6425 16,35 1000 14 CLW 350S + L(C)140 15400 155 1000+900 14 Efficiency to higher heating value 86% / lower heating value 95% (1.11) 1000+900 14 Efficiency to higher heating value 86% / lower heating value 95% (1.11) 1000+900 14 Excess of combustion air for high load = 1.2 12 12	CLW 220 + L(C)84				9240							8,4
CLW 275 11739 10800 98 1650 5883 12,58 1000 10,8 CLW 275 + L(C)108 11880 133 1000+700 10,8 CLW 300S 13043 12000 120 1700 6453 14,65 1000 12 CLW 300S + L(C)120 13200 155 1000+800 12 CLW 350S 15217 14000 120 1800 6425 16,35 1000 14 CLW 350S + L(C)140 15400 155 1000+900 14 Efficiency to higher heating value 86% / lower heating value 95% (1.11) 1000+900 14 Excess of combustion air for high load = 1.2 Excess of combustion air for high load = 1.2	CLW 250	10435	9600			98	1600	5894	11,85		9,6	
CLW 275 + L(C)108 11880 133 1000+700 10,8 CLW 300S 13043 12000 120 1700 6453 14,65 1000 12 CLW 300S + L(C)120 13200 155 1000+800 12 CLW 350S 15217 14000 120 1800 6425 16,35 1000 14 CLW 350S + L(C)140 15400 155 1000+900 14 Efficiency to higher heating value 86% / lower heating value 95% (1.11) 1000+900 14 Excess of combustion air for high load = 1.2 1.2					10560	133				1000+700		9,6
CLW 300S 13043 12000 120 1700 6453 14,65 1000 12 CLW 300S + L(C)120 13200 155 1000+800 12 CLW 350S 15217 14000 120 1800 6425 16,35 1000 14 CLW 350S + L(C)140 15400 155 1000+900 14 Efficiency to higher heating value 86% / lower heating value 95% (1.11) 1000+900 14 Excess of combustion air for high load = 1.2 = 1.2	CLW 275	11739	10800			98	1650	5883	12,58	1000	10,8	
CLW 300S + L(C)120 13200 155 1000+800 12 CLW 350S 15217 14000 120 1800 6425 16,35 1000 14 CLW 350S + L(C)140 15400 155 1000+900 14 Efficiency to higher heating value 86% / lower heating value 95% (1.11) nominal min. load 1.v. 15% of the nominal max. load lower value Excess of combustion air for high load = 1.2	CLW 275 + L(C)108				11880	133				1000+700		10,8
CLW 3508 15217 14000 120 1800 6425 16,35 1000 14 CLW 3508 + L(C)140 15400 155 1500 1000+900 14 Efficiency to higher heating value 86% / lower heating value 95% (1.11) 1000+900 14 nominal min. load 1.v. 15% of the nominal max. load lower value Excess of combustion air for high load = 1.2	CLW 300S	13043	12000			120	1700	6453	14,65	1000	12	
CLW 350S + L(C)140 15400 155 1000+900 14 Efficiency to higher heating value 86% / lower heating value 95% (1.11) nominal min. load 1.v. 15% of the nominal max. load lower value Excess of combustion air for high load = 1.2	CLW 300S + L(C)120				13200							12
Efficiency to higher heating value 86% / lower heating value 95% (1.11) nominal min. load l.v. 15% of the nominal max. load lower value Excess of combustion air for high load = 1.2		15217	14000				1800	6425	16,35		14	
nominal min. load 1.v. 15% of the nominal max. load lower value Excess of combustion air for high load = 1.2										1000+900		14
Excess of combustion air for high load = 1.2								11)				
				. load	lower '	value						
Excess of combustion air for low load = 1.3				= 1.2								
	Excess of combustion air for lo	w load		= 1.3								



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APPENDIX 2: SHUNTSYSTEM CLW



Ketel type	CLW 40	CLW 50	CLW 60	CLW 75	CLW 95	CLW115	CLW130	CLW145	CLW155	CLW170	CLW185	CLW200	CLW220	CLW250	CLW275	CLW300S	CLW350S
Watervolume m ³	3.22	3.93	5,14	5.95	7,05	7,83	9.95	11,27	11,38	11,91	12.85	13,46	15.28	16.75	18.78	23.7	25.8
Min, pampcapaciteit m∛h	9.7	11.9	15.5	17.9	21.2	23.5	29.9	33 B	34	35 5	38.5	40 4	45.8	50 2	56.3	71 1	77.4



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APPENDIX 3: REQUIREMENTS WATER QUALITY HEATING BOILERS

Oxygen content and hardness

The amount of make-up water supplied to the heating system determines, among other things, the oxygen content and hardness of the water. The heating system must therefore be regularly checked for leaks and any leaks that may occur must be detected and remedied without delay.

Oxygen

As little oxygen as possible should enter the system. A source of oxygen uptake is diffusion through gaskets, O-rings, plastic, and the like. This form of oxygen uptake cannot be prevented, which is why corrosion prevention measures sometimes remain necessary.

Hardness

Calcium is formed when the water in the boiler is heated.

To get an idea whether the amount of lime that comes from a certain water type with a certain water supplementation can cause problems for the boiler, the formula below can be used.

Scale number = $tH \times (5 \times Sj + I) / Qk$.

Whereas: tH = Temporary hardness in ° DH (easy to measure with test set for temporary

hardness).

Sj = Annual make-up water quantity (water meter installation in the make-up line is

therefore absolutely necessary).

I = Content of the total system in m3.

Qk = Boilercapacity in kW

If this calculation gives a result <0.25, then the chance of scaling that is dangerous for the boiler will be low. If the number is> 0.25, (partial) softening is recommended.

The system water must not be noticeably thickened (for example due to the escape of steam) because the chloride content in this water may not be more than 10% higher than in the make-up water.

INSTALLATIONWATER

Checking the quality of the installation water, at least once a year, is recommended.

If this is done by an expert, he will also provide an assessment of that water and, if necessary, issue an opinion as to whether or not treatment is or becomes necessary. Under no circumstances may the following values be exceeded.

Solids (sludge) : absent or very small amount

pH : 9 - 10 (in the presence of Aluminium 8 - 9)

Conductivity : without additives $< 1000 \mu S/cm$

Cl : < 100 mg/1

Hydrazine : absent due to carcinogenicity

Phosphate PO₄ : 20 - 50 mg/1 Sulfate SO₄ : < 100 mg/1

If chemicals need to be dosed, this should only be done by experts. Other treatment products on supplier's advice.



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APPENDIX 4: PERMITTED THERMOSTATES AND LOW WATER CONTROL

Controlthermostat	Maximum (shut off) thermostat	Low watercontrol
JUMO PT100	JUMO AT STW-STB 90.3070	SYR 932.1
JUMO ATHs 60.3035	Siemens RAK TW1000HB	



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APPENDIX 5: REQUIRED SAFETY VALVE CAPACITY

The safety valve (s) must have such a capacity that all on the water transferred heat can be discharged as steam.

Boilercapacity kW/h kcal/h		* Required valve diameter in mm bij 3 bar Vlg. NEN 3028/1078	* Connections on the boiler
600	500.000	30 mm	2 * 2" BSP
900	750.000	36 mm	2 * 2" BSP
1200	1.000.000	42 mm	2 * 2" BSP
1500	1.250.000	47 mm	2 * 2" BSP
1800	1.500.000	51 mm	2 * 2" BSP
2400	2.000.000	59 mm	2 * 2" BSP
3000	2.500.000	66 mm	2 * 2" BSP
3600	3.000.000	73 mm	3 * 2" BSP
4200	3.500.000	79 mm	3 * 2" BSP
4800	4.000.000	84 mm	3 * 2" BSP
5400	4.500.000	89 mm	4 * 2" BSP
6000	5.000.000	94 mm	4 * 2" BSP
6600	5.500.000	98 mm	4 * 2" BSP
7200	6.000.000	103 mm	2 * DN 80 PN 16
8400	7.000.000	111 mm	2 * DN 100 PN 16
9600	8.000.000	119 mm	2 * DN 100 PN 16
10800	9.000.000	126 mm	2 * DN 100 PN 16
12000	10.000.000	133 mm	2 * DN 100 PN 16
14000	12.000.000	143 mm	2 * DN 125 PN 16

^{*} When determining the required capacity/valve diameter, it was assumed that this was a safety with a diameter of 50 mm which is sufficient at a nominal capacity of 1700 kWatt / h



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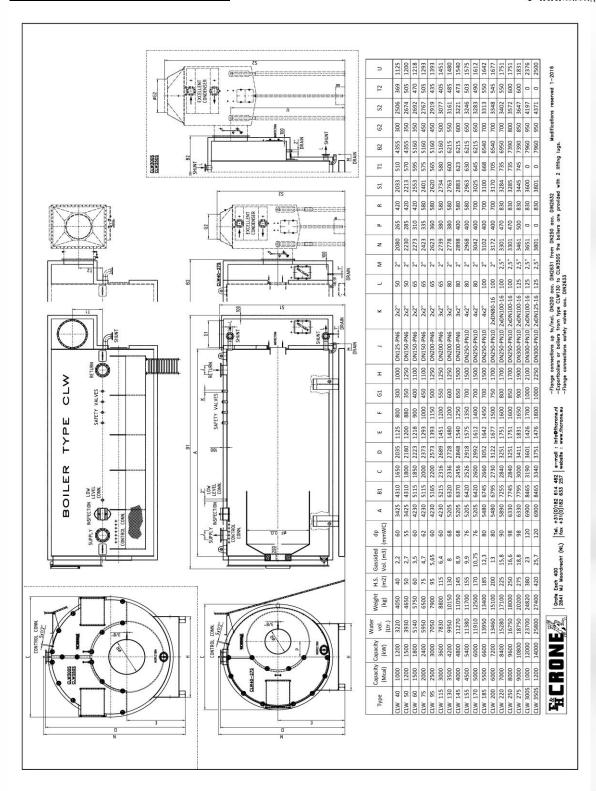
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APPENDIX 6: DIMENSIONS CLW

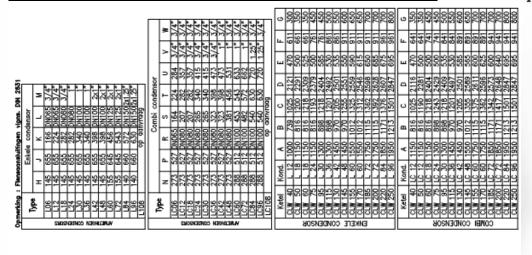


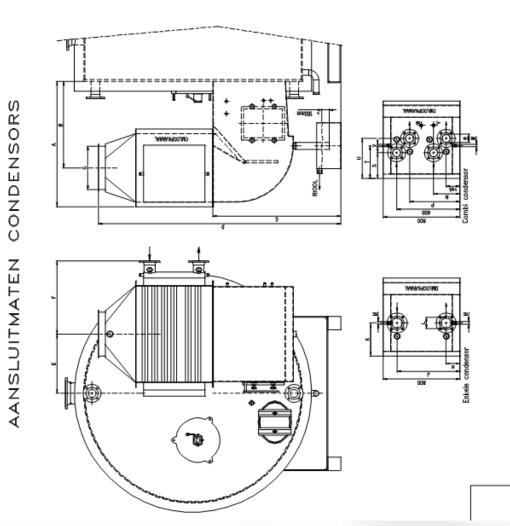


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APPENDIX 6A: DIMENSIONS CLW WITH BUILT ON CONDENSER







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Issue date 23-01-2020 Contract number E 1213

Due date 23-01-2030 Module B (Type testing)

Report number 172570 Scope (EU) 2016/426 (9 March 2016)

Replaces

PIN 0063BL3570



Kiwa hereby declares that the Boiler, type(s):

CLW 40, 50, 60, 75, 95, 115, 130, 145, 155, 170, 185, 200, 220, 250, 275, 300S and 350S

CLW 40, 50, 60, 75, 95, 115, 130, 145, 155, 170, 185, 200, 220, 250, 275, 300S and 350S with Excellent condenser L12C, 18C, 24C, 30C, 36C, 42C, 48C, 60C, 72C, 84C, 96C, 108C, 120C or 140C

CLW 40, 50, 60, 75, 95, 115, 130, 145, 155, 170, 185, 200, 220, 250, 275, 300S and 350S with condenser L12, 18, 24, 30, 36, 42, 48, 60, 72, 84, 96, 108, 120, or 140

Manufacturer F&H Crone B.V.

Moordrecht, Nederland

meet(s) the essential requirements as described in the Regulation (EU) 2016/426 relating to appliances burning gaseous fuels.

Reference standard: 303-1:2017

This certificate is only valid in combination with the appendix to this certificate, where specific information and/or conditions are given.

Kiwa Nederland B.V. Wilmersdorf 50 P.O. Box 137 7300 AC APELDOORN The Netherlands



the

Ronald Karel, Kiwa



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19GR0714/00 Replaces 23-01-2020 E 1213 Contract number Issue date 23-01-2030 B (Type testing) Due date Module (EU) 2016/426 (9 March 2016) 172570 Report number 0063BL3570 1 of 1

APPENDIX TO EU TYPE EXAMINATION CERTIFICATE (GAR)

Manufacturer: F&H Crone B.V.

CLW 40, 50, 60, 75, 95, 115, 130, 145, 155, 170, 185, 200, 220, 250, 275, 300S and 350S

CLW 40, 50, 60, 75, 95, 115, 130, 145, 155, 170, 185, 200, 220, 250, 275, 300S and 350S with Excellent condenser L12C, 18C, 24C, 30C, 36C, 42C, 48C, 60C, 72C, 84C, 96C, 108C, 120C or

CLW 40, 50, 60, 75, 95, 115, 130, 145, 155, 170, 185, 200, 220, 250, 275, 300S and 350S with condenser L12, 18, 24, 30, 36, 42, 48, 60, 72, 84, 96, 108, 120, or 140

Appliance types: B₂₃

Appliance categories:

n.a.

Countries:

Armenia, Australia, Austria, Azerbaijan, Belarus, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Georgia, Germany, Greece, Guatemala, Hungary, Iceland, Iran, Ireland, Italy, Latvia, Liechtenstein, Lithuania, Luxembourg, Malta, Mexico, Moldova, Norway, Poland, Portugal, Romania, Russia, Serbia, Slovakia, Slovenia, South Korea, Spain, Sweden, Switzerland, Tunisia, Turkey, Turkmenistan, United Kingdom, Uzbekistan, the Netherlands

Remarks:

Kiwa Nederland B.V, Wilmersdorf 50, P.O. Box 137, 7300 AC APELDOORN, The Netherlands